A Survey on Applications of Silicon-Based Sensors in Biomedical field Writuparna Pal^{*1}, ArpitaChakraborty¹, Gargi Mondal1, Basudev Saha²

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Abstract

The use of atomic number 14 based mostly sensing element is crucial and continuous approach to use within the field of environmental, industrial and care. In application in these ranges acquire by virtue of its distinct feature over different Micromechanical systems (MEMS) technology. the employment of those atomic number 14 based mostly sensors for medicine edges square measure one in all the foremost vital one, that embrace in addition up the standard of human life and enhance the small fabrication technique on development of multi-operational sensing models. This work purpose outs a number of the vital works tired the medical field of remote space and medicine engineering exploitation atomic number 14 based mostly sensors technology. during this paper, we tend to emphasize the various pattern, electrodes fabrication techniques and also the use of atomic number 14 based mostly sensors.

Keywords: Sensors, silicon, MEMS, in-vitro, fabrication

Introduction

In the gift era, one among the foremost necessary components within the field of physics is that the device, that has been employment for observation of various applications. By process of various raw materials many researchers area unit fictional the devices and therefore the most significant sensor is that the MEMS-based sensors [1, 2]. The initial sorts of this device, daily applications were supervised in 90's decade [3]. With time, the utilizations of MEMS-based sensors were distended to a good vary of practices [4]. It includes varied alloy and neat materials [3-5]. Silicon-based device is most important among all the MEMS sensors [4]. From alter like health care to industrial usage the atomic number 14 sensors have the key vary of applications [6]. Among the arguments in favour of applying atomic number 14 sensors in medicine platform the acceptableness concerned in physiological body movements, bio-signals of human like heartbeats, blood circulation, body pulse, drug delivery in soma, macromolecule detection and growth identification, deoxyribonucleic acid analyzing and analysis on vertebrate [7]. There area unit a great deal of papers written as survey on silicon-based sensing; however still there area unit some loops have thought holes got to be self-addressed. of these papers of multiple applications, while not additional any elaboration. Some paper [8] delineated solely elaborate work on similar usage of medicine sensing, just like the field of small fluidic sensors and microsurgical tools. some paper have part done on the MEMS and silicon-based data, instructive a number of the wireless sensing structures. Some papers have measured the justification of the implication of silicon-based sensors sure as shooting diseases [9], lack of rationalization the necessity for sensors.

1. Sensors in biomedical applications

The utility of silicon-based sensing element within the field of medicine and environmental applications has been delineate during this section. during this section in divide in eight subsections, every segment explores one distinct forms of silicon-based sensing element with their uses and techniques.

1.1. Planar sensors:

Planar sensors area unit employed in medicine applications [4]. There area unit sure blessings of planate derector like lower given power, higher potency, robustness, and high ionic diffusion. In medicine applications this detector is employed as a laboratory on a chip. it's conjointly employed in applications like non damaging testing, displacement activity and proximity, material characterization, and imaging [4]. This detector was conjointly employed in the determination of fixing the concentration of CTX-1, that was accustomed study the concentration of bones. any blessings of this method area unit its lustiness, easy operation, terribly low detection limit, and affordable [6].

1.2. Polysilicon-based sensors:

These sensors square measure primarily accustomed improve the sensing segments of the example. the advantages of victimization polysilicon exist the management ability of the thickness of the designed prototypes, their stability at intervals heat will increase, resistance tenableness to at the same time modification the resistance temperature constant, and skill to check to create of Hybridised prototypes together with different metals. This device was additionally accustomed measure vital sign and heart-bit rate by data the deflection of the diaphragm ensuing from the sensible pressure [8].

Materials	Technique of fabrication	Application	Advantages	Reference
Silicon-based MEMS Electric Condenser Microphone	Processing semiconducting production	Detection of human pulse	Smaller in size, better quality than other ECMs	[8]
Silicon Nanowire	Bottom up approach	Detection of DNA molecules	Thermally and chemically stable, better interconnection with the components	[2]
Silicon-probe, PEDOT: PSS, polyimide	Monolithic microfabrication process	Neural activity detection	Within a short time implanting the several probes	[3]
Silicon based CMOS and BiCMOS	Photolithography and chemical process	Heartbeat and respiration activity, detection of peripheral and canial nerve activities	Wireless communication, high data transfer rate, enhance biological and electrical performance of the implantable sensors.	[4]
Silicon dioxide chromium	Conventional photolithography process	Proteins and photo lipids detection	Reduce electrode impedance, sensitivity is high, cell mobility dependency reduced	[6]
Nitrogen doped silicon	Thermal oxidation and deposition	Protein detection (Avdin)	Low detection limit and high sensitivity	[7]

Table 1: Comparative study of several silicon sensors applied for biomedical assay operation.



Fig. 1. Insertion process of wireless pressure sensors, (a) at three distinct Places, (b) to perform the biocompatibility test and supervise the blood pressure [9].

1.3. D printed and optical sensors:

With the advance within the ground of 3D printing, the 3D written sensors square measure increased day by day. These sensing structures contain a special behaviour of communication the supervised information wirelessly for new good health observance. It additionally accustomed calculate the neutering pressure of blood of assorted animals. the amount of biocompatibility and investigational results from these sensors square measure noninheritable by implanting these sensors at 3 completely different places of a body of a mouse as shown within the figure [9]. Primarily the utilization of atomic number 14 primarily based optical detectors was done by rising a fibre optic pressure sensor for medical specialty fields [10]. The pressure was done employing a dry atomic number 7 chamber to regulate the intensity of the reflection because the variation of the pressure.

1.4. ION-sensitive field-effect transistors:

The importance of this kind of sensing element is because of their application in medical specialty field that out comes from the flexibility to live numerous sorts of analysis, high lustiness, quickness of reaction, and low output resistance. Here the sensing element is ready to find the presence of poisonous substance in nano level. The sensors concerned of multi-sensing semiconducting material needles, containing a pseudo-reference conductor by victimisation Pt and a temperature sensing element. The sensors were ready employing a membrane of plasticised K, that creates them very sensitive towards K [11].

1.5. Silicon-on-insulator sensors:

Silicon based mostly device could be a medicine device from totally different sector [1]. the benefits of this theme embody the easy style, common-mode interference removal, null DC power dissipation, low noise and simple interfacing between the device and therefore the system. These sensors were used for totally implantable tube corrective and, brain sensing technology, consisting of Associate in

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Nursing embedded signal-processing circuit. the dimensions of the sensors was larger than alternative sorts, that ultimately reduced their sensitivity [7].

1.6. Silicon nanowires:

Silicon nanowire biosensors (SiNW) square measure distinctive ground consequence semiconductor device (FET)-based devices. It created by 3 electrodes. semiconductor nanowire biosensors square measure thought-about for the uncovering of biological molecules by suggests that of sensitive, label-free, and electrical apparatuses. The compensations of nanowires square measure high success rate, high choosiness and understanding capability, high static controllability, with improved current options.



Fig 2: The plan representation of the coil SiNW combined FET fabrication procedure [12].

Piezoresistive sensors area unit a special style of sensors developed by dissimilar chemical compound resources. a number of the advantages of those sensors area unit their increased accurateness, prolonged weight selection, less influence feeding and condensed charge of manufacture. The device was designed to possess a combined construction of flip-chip and carrier chip technique. coming up with and developing pressure sensors for medicine implementations is one in every of the associated applications of silicon-based Piezoresistive sensing [11].

1.7. Integrated/hybrid sensors:

It is created on the development of varied categories of sensing component for quite one practicality of medicine usages. The little dimension of the sensors is further profit to that. This electronic device has the wireless capability to demonstration the as intracranial temperature (ICT) and intracranial pressure (ICP) often and outright, which might be actual accommodating for the handling of a surprising grievance of the top. The Fig 3. Illustrated of the position, of the sensors on the rat for gravity and temperature distinctive by suggests that of wireless statement [2]. It was tested by being implanting within the brain of a rat. This bio-resorbable electronic device has the wireless ability to observe the intracranial pressure (ICP) and intracranial temperature (ICT) often and at the same time. This analysis cluster utilised a wireless transmitter-based device for the info transmission.

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Fig 3: Schematic diagram to describe the interfacing of Bioresorbable sensors with the communication components designed for the wireless information transmission. The diagram also illustrates the link of the Bioresorbable pressure and temperature sensor devices combined with the dissolvable metal interrelated [12].



Fig 4: The construction procedure of the Bioresorbable pressure sensors. The sensors were established with mono crystalline silicon and silicon dioxide coatings by means of thermal corrosion and electron-beam procedures. Two limit appearances were used to distinct the strain gauges from the neighboring silicon [13]. The structure comprised of Piezoresistive sensors, an energy spring and a meter to pay off for the dissimilarity of the temperature triggered by [13].

Conclusion

This paper enlightens the consequence of the engagement of the silicon-based sensing element for medical specialty sensing element. heap of effort has been completed within the silicon-based sensing element. There area unit gift some existing challenges to beat. Manufacture of single-crystal atomic number 14 could be a pricey procedure and wishes extraordinarily stocked extremely equipped process plant. A number of the numerous investigation during this zone has been stressed to explain the fabrication. varied classes of silicon-based models area unit used for the aim of those medical specialty sensing. To progress the sensing element, we tend to apply the atomic number 14 as their high richness, little SNR, high thermal stability, resistance towards reaction changes supported things, low latent period, higher sensitivity, low variation of response with time, high repeatability, high reliableness etc.

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